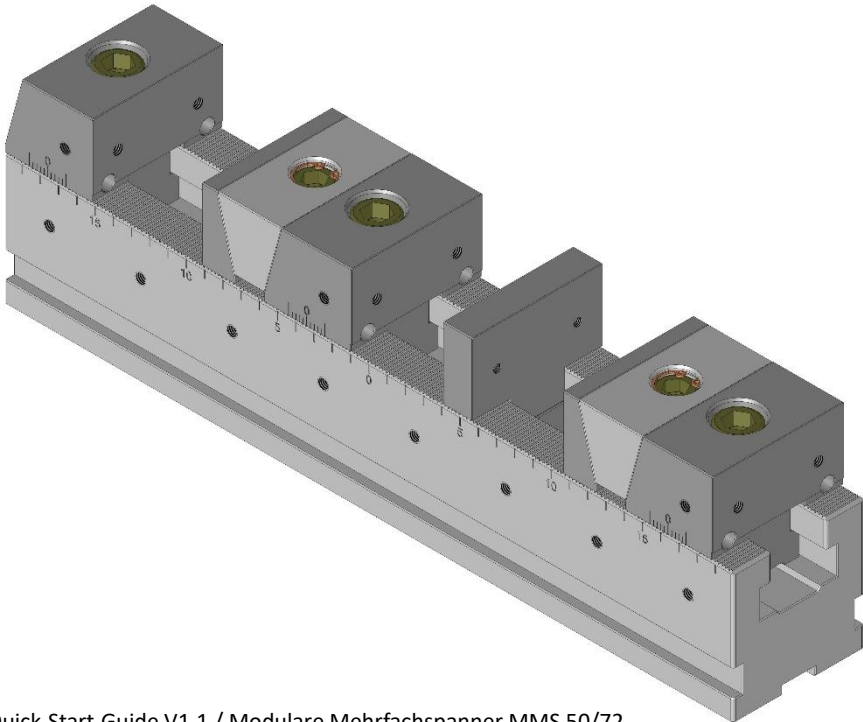
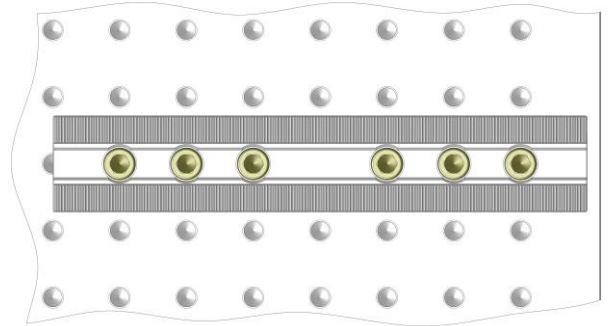
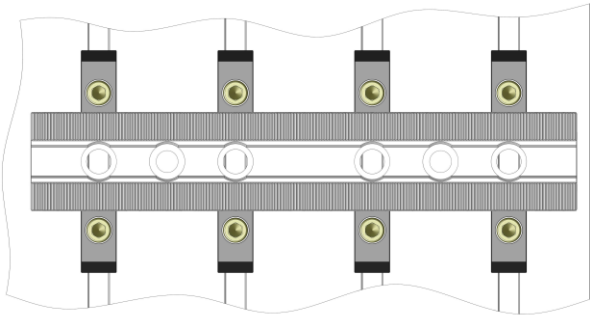
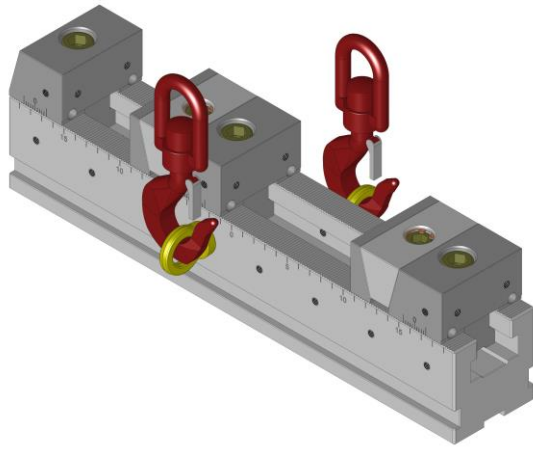


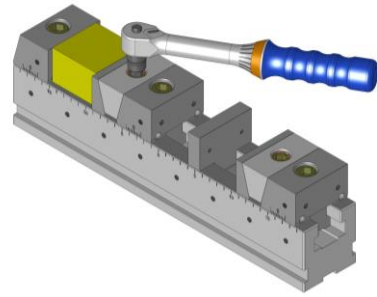
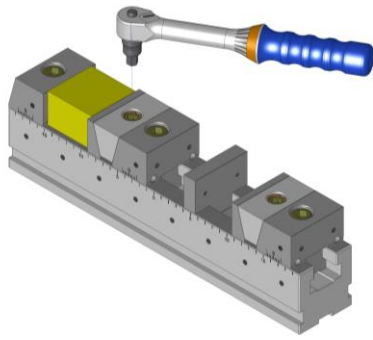
# Modulare Mehrfachspanner MMS



Quick-Start-Guide V1.1 / Modulare Mehrfachspanner MMS 50/72



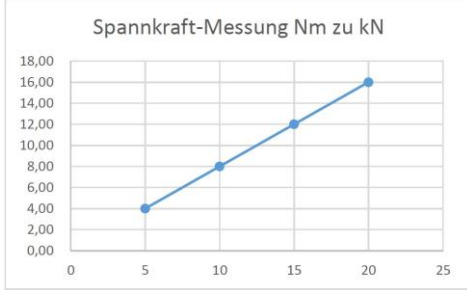




**Anzugsmomente / Spannkraftmessung MMS 50**

Spannkraft-Messung

Nm	kN
5	4,00
10	8,00
15	12,00
20	16,00



**max. 20Nm  $\triangleq$  16kN Spannkraft (1.600kg)**

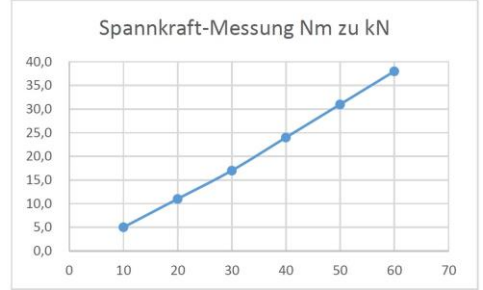
Wir weisen darauf hin, dass die Spannkraft stark abhängig ist vom Schmiergrad der Schraube und Lauffläche !	- Tabelle gilt für gereinigtes und geschmiertes System ! - Abweichungen $\pm 10\%$ sind möglich
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**Backe Fix mit jeweils 50Nm anziehen (M10 Zylinderkopfschraube mit ISEKA)**

**Anzugsmomente / Spannkraftmessung MMS 72**

Spannkraft-Messung

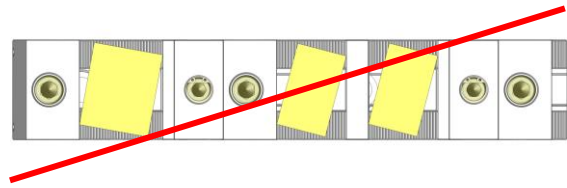
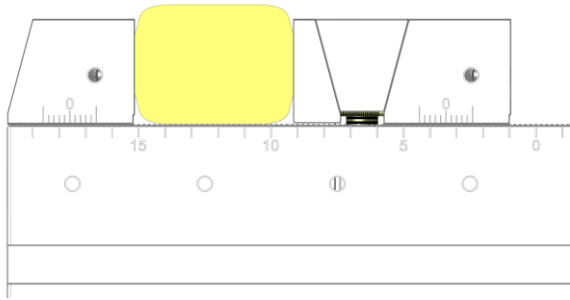
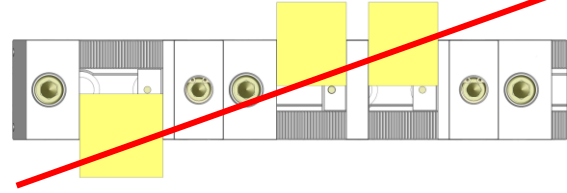
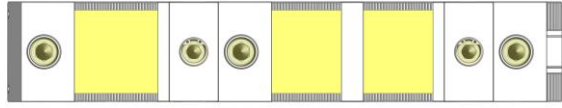
Nm	kN
10	5,0
20	11,0
30	17,0
40	24,0
50	31,0
60	38,0

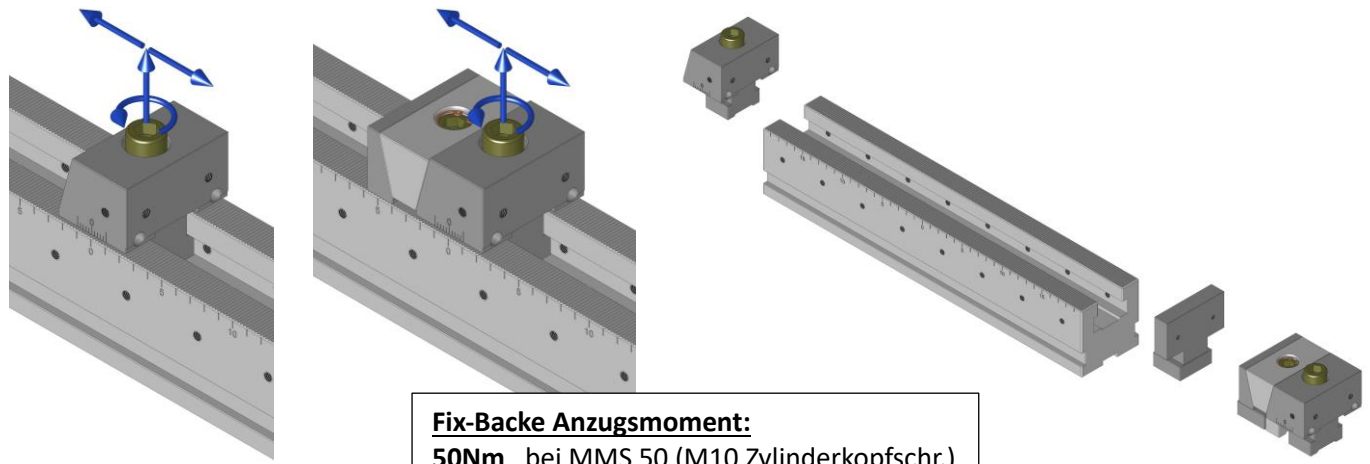


**max. 60Nm  $\triangleq$  38kN Spannkraft (3.800kg)**

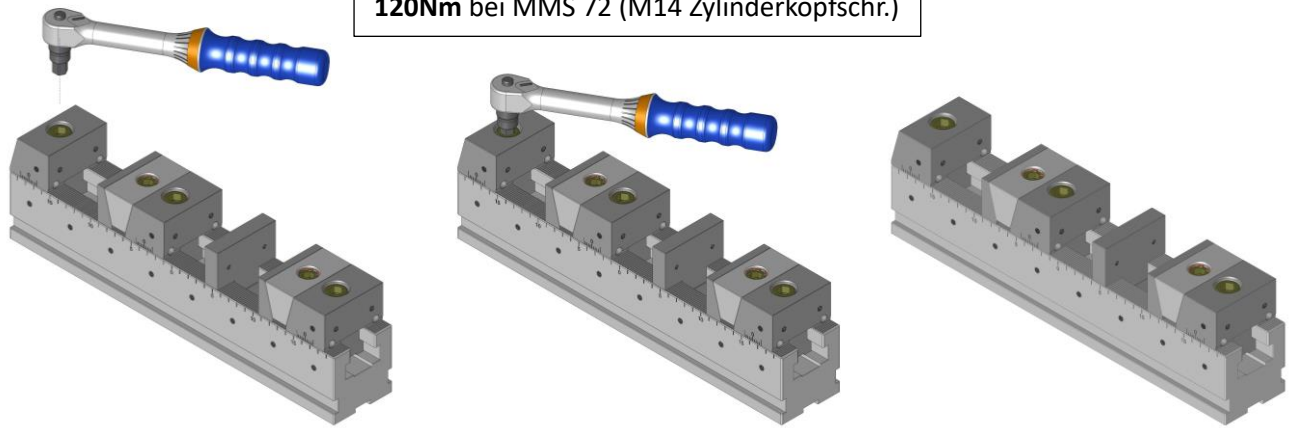
Wir weisen darauf hin, dass die Spannkraft stark abhängig ist vom Schmiergrad der Schraube und Lauffläche !	- Tabelle gilt für gereinigtes und geschmiertes System ! - Abweichungen $\pm 10\%$ sind möglich
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**Backe Fix mit jeweils 120Nm anziehen (M14 Zylinderkopfschraube mit ISEKA)**

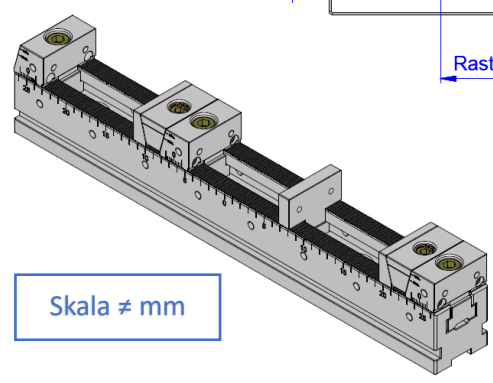
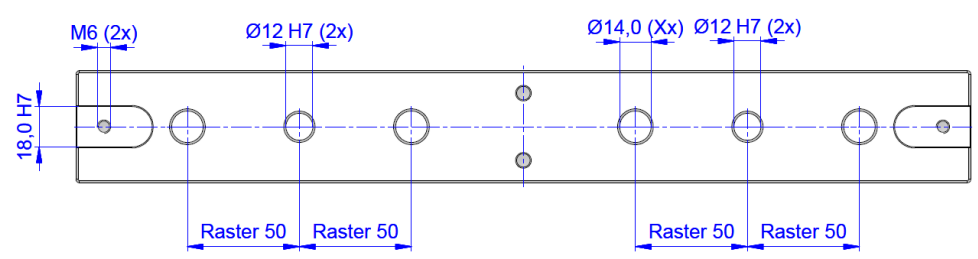




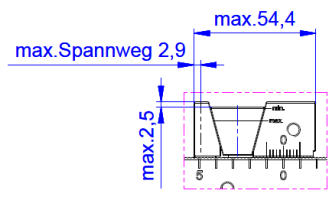
**Fix-Backe Anzugsmoment:**  
**50Nm** bei MMS 50 (M10 Zylinderkopfschr.)  
**120Nm** bei MMS 72 (M14 Zylinderkopfschr.)



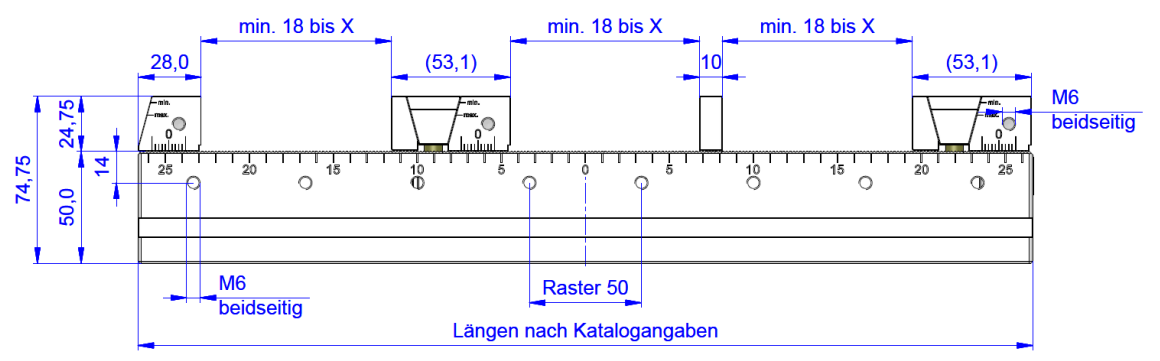
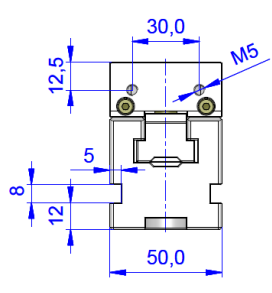
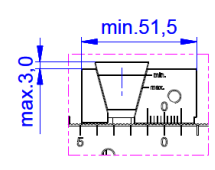
# MMS 50



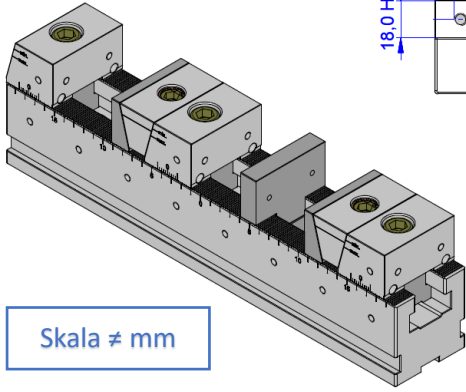
Skala ≠ mm



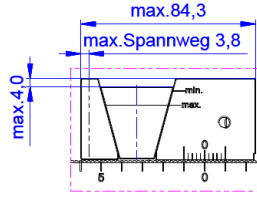
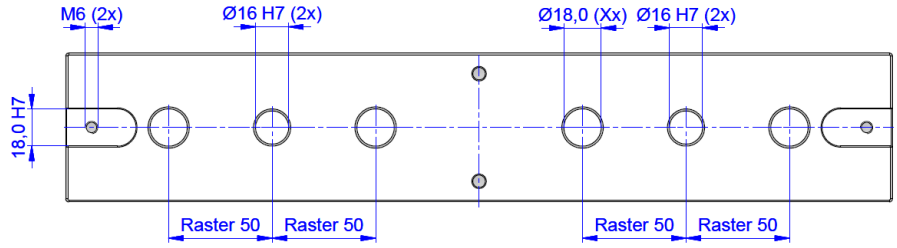
Spannweg max. 2,9mm



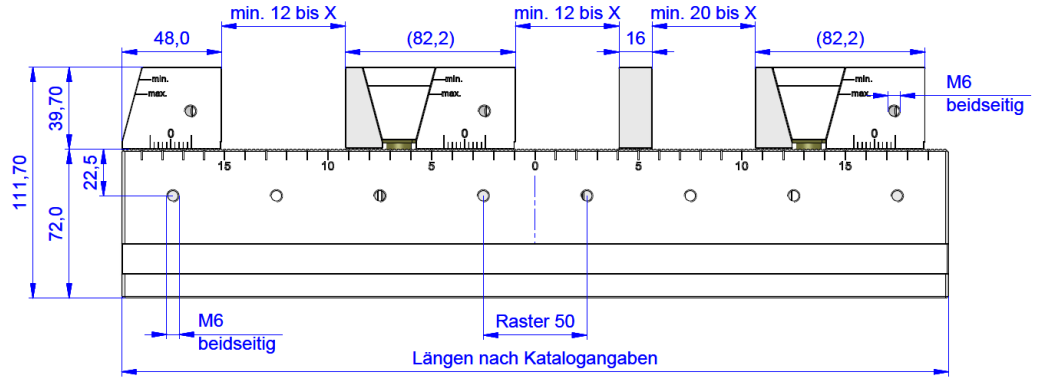
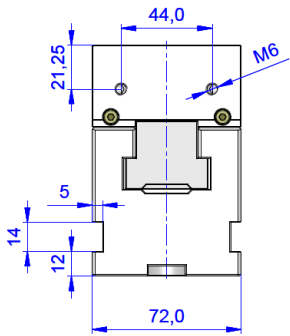
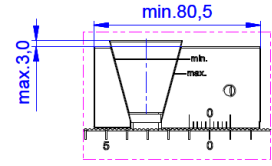
# MMS 72



Skala ≠ mm



Spannweg max. 3,8mm





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Katalog

